

**Type: Semi-hermetic twin screw compressors**

**Producer: Frascold**

**Series: R-TSH**

## **Model: R-TSH8-40 120 Y**

### **Technical data**

|                                   |          |
|-----------------------------------|----------|
| Nominal motor power [kW/HP]:      | 30 / 40  |
| Displacement [m <sup>3</sup> /h]: | 120      |
| Capacity control [%]:             | 100 - 50 |
| RPM [min <sup>-1</sup> ]:         | 2960     |
| Weight net [kg]:                  | 180      |
| Weight gross [kg]:                | 198      |

### **Electrical data**

|                                                      |            |
|------------------------------------------------------|------------|
|                                                      | <u>PWS</u> |
| Power supply [V/~/Hz]:                               | 400/3/50   |
| Locked rotor current [A]:                            | 194        |
| Locked rotor current (D.O.L. - $\Delta\Delta$ ) [A]: | 322        |
| Max. operating current [A]:                          | 68         |
| Max. power input [kW]:                               | 43         |

### **Connections**

|                 |                    |               |
|-----------------|--------------------|---------------|
|                 | <u>millimeters</u> | <u>inches</u> |
| Suction line:   | 54                 | 2 1/8         |
| Discharge line: | 42                 | 1 5/8         |

R22

### Cooling capacity [W]

| $t_c \setminus t_e$ | 12.5    | 10      | 5       | 0       | -5     | -10    | -15    | -20    |
|---------------------|---------|---------|---------|---------|--------|--------|--------|--------|
| 30                  | -       | 147 810 | 125 380 | 105 690 | 88 510 | 73 550 | 60 600 | 49 450 |
| 40                  | 147 170 | 135 680 | 114 770 | 96 420  | 80 420 | 66 510 | 54 470 | 44 120 |
| 50                  | 131 340 | 120 790 | 101 610 | 84 790  | 70 140 | 57 420 | 46 430 | 3 699  |
| 55                  | 124 390 | 114 310 | 95 960  | 79 890  | 65 900 | 53 760 | 43 280 | 34 280 |

### Power input [kW]

| $t_c \setminus t_e$ | 12.5  | 10    | 5     | 0     | -5    | -10   | -15   | -20   |
|---------------------|-------|-------|-------|-------|-------|-------|-------|-------|
| 30                  | -     | 27.86 | 26.56 | 25.20 | 23.89 | 22.65 | 21.67 | 21.15 |
| 40                  | 32.91 | 32.16 | 30.53 | 28.91 | 27.48 | 26.33 | 25.73 | 26.14 |
| 50                  | 38.05 | 37.35 | 35.73 | 34.01 | 32.54 | 31.30 | 30.60 | 30.96 |
| 55                  | 45.13 | 43.97 | 41.52 | 39.16 | 37.23 | 35.87 | 35.55 | 37.36 |

### Current [A]

| $t_c \setminus t_e$ | 12.5  | 10    | 5     | 0     | -5    | -10   | -15   | -20   |
|---------------------|-------|-------|-------|-------|-------|-------|-------|-------|
| 30                  | -     | 43.40 | 41.30 | 39.10 | 37.10 | 35.30 | 33.90 | 33.20 |
| 40                  | 51.90 | 50.60 | 47.80 | 45.10 | 42.80 | 40.90 | 39.90 | 40.60 |
| 50                  | 59.80 | 58.80 | 56.40 | 53.80 | 51.30 | 49.10 | 47.90 | 48.50 |
| 55                  | 70.20 | 68.40 | 64.80 | 61.40 | 58.70 | 56.60 | 56.20 | 58.80 |

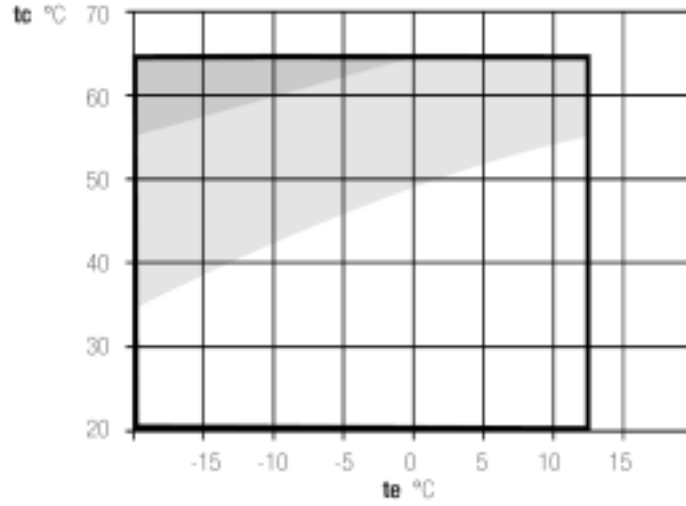
### Mass flow [kg/h]

| $t_c \setminus t_e$ | 12.5  | 10    | 5     | 0     | -5    | -10   | -15   | -20   |
|---------------------|-------|-------|-------|-------|-------|-------|-------|-------|
| 30                  | -     | 2 945 | 2 525 | 2 153 | 1 825 | 1 536 | 1 283 | 1 061 |
| 40                  | 3 141 | 2 912 | 2 493 | 2 120 | 1 792 | 1 502 | 1 248 | 1 026 |
| 50                  | 3 050 | 2 823 | 2 405 | 2 034 | 1 707 | 1 419 | 1 165 | 944   |
| 55                  | 3 029 | 2 802 | 2 384 | 2 013 | 1 685 | 1 397 | 1 143 | 921   |

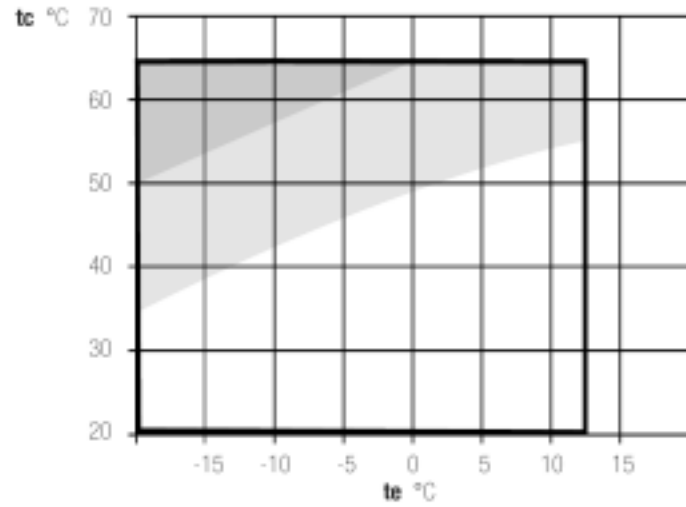
Operating conditions: suction gas overheating 10K, 0K subcooling

## Application limits

Full load operation



Capacity control



- With oil cooler
- With liquid injection and oil cooler

$t_c$  - Condensing temperature [°C]

$t_e$  - Evaporating temperature [°C]

R134a

### **Cooling capacity [W]**

| $t_c \setminus t_e$ | 20      | 15      | 10     | 5      | 0      | -5     | -10    |
|---------------------|---------|---------|--------|--------|--------|--------|--------|
| 30                  | -       | -       | -      | -      | 69 040 | 56 210 | 45 340 |
| 40                  | -       | 108 960 | 90 650 | 74 850 | 61 280 | 49 710 | 39 920 |
| 50                  | 114 920 | 95 760  | 79 190 | 64 920 | 52 680 | 42 280 | 33 510 |
| 55                  | 98 300  | 81 220  | 66 490 | 53 840 | 43 040 | 33 880 | 26 190 |

### **Power input [kW]**

| $t_c \setminus t_e$ | 20    | 15    | 10    | 5     | 0     | -5    | -10   |
|---------------------|-------|-------|-------|-------|-------|-------|-------|
| 30                  | -     | -     | -     | -     | 16.60 | 15.93 | 15.23 |
| 40                  | -     | 20.34 | 19.78 | 19.06 | 18.29 | 17.57 | 17.01 |
| 50                  | 25.62 | 25.02 | 24.15 | 23.15 | 22.15 | 21.24 | 20.54 |
| 55                  | 32.06 | 31.03 | 29.84 | 28.69 | 27.72 | 27.13 | 27.30 |

### **Current [A]**

| $t_c \setminus t_e$ | 20    | 15    | 10    | 5     | 0     | -5    | -10   |
|---------------------|-------|-------|-------|-------|-------|-------|-------|
| 30                  | -     | -     | -     | -     | 27.40 | 26.60 | 25.90 |
| 40                  | -     | 32.10 | 31.30 | 30.40 | 29.40 | 28.60 | 27.90 |
| 50                  | 39.80 | 38.80 | 37.50 | 36.00 | 34.60 | 33.30 | 32.30 |
| 55                  | 50.40 | 48.60 | 46.60 | 44.70 | 43.10 | 42.20 | 42.50 |

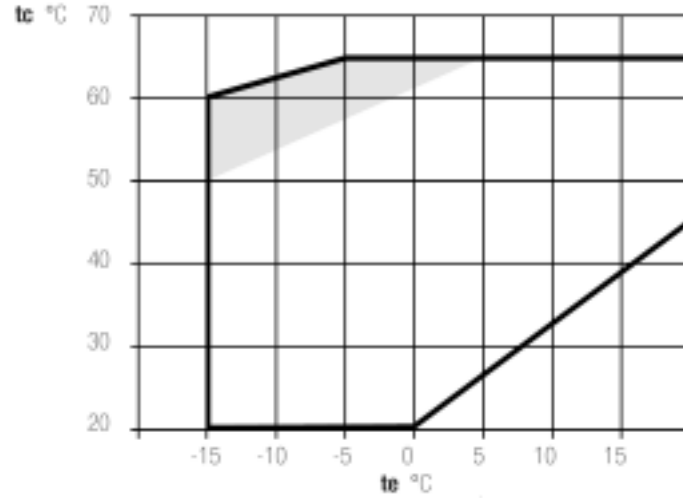
### **Mass flow [kg/h]**

| $t_c \setminus t_e$ | 20    | 15    | 10    | 5     | 0     | -5    | -10   |
|---------------------|-------|-------|-------|-------|-------|-------|-------|
| 30                  | -     | -     | -     | -     | 1 499 | 1 244 | 1 023 |
| 40                  | -     | 2 448 | 2 075 | 1 748 | 1 461 | 1 210 | 993   |
| 50                  | 2 798 | 2 379 | 2 008 | 1 683 | 1 397 | 1 148 | 932   |
| 55                  | 2 683 | 2 267 | 1 900 | 1 577 | 1 294 | 1 046 | 831   |

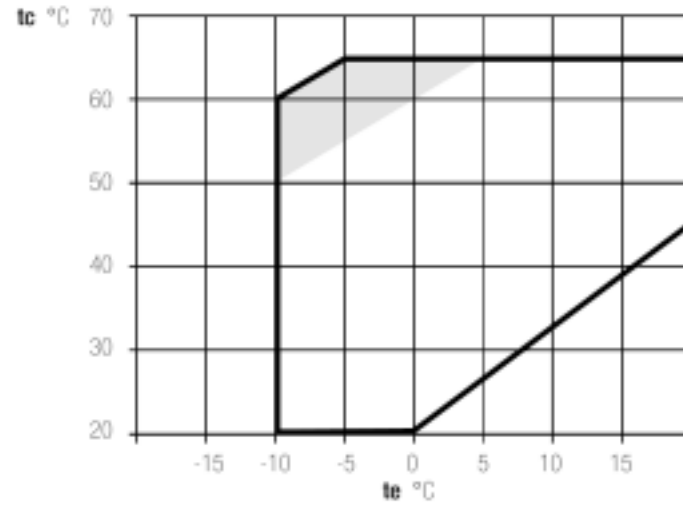
Operating conditions: suction gas overheating 10K, 0K subcooling

## Application limits

Full load operation



Capacity control



- With oil cooler
- With liquid injection and oil cooler

$t_c$  - Condensing temperature [°C]

$t_e$  - Evaporating temperature [°C]

## R404A/R507

### Cooling capacity [W]

| $t_c \setminus t_e$ | 7.5     | 5       | 0       | -5     | -10    | -15    | -20    |
|---------------------|---------|---------|---------|--------|--------|--------|--------|
| 30                  | 143 540 | 131 280 | 109 550 | 90 750 | 74 900 | 61 050 | 49 320 |
| 40                  | 122 050 | 111 290 | 92 260  | 75 840 | 62 020 | 50 000 | 39 870 |
| 50                  | 98 480  | 89 260  | 72 970  | 58 980 | 47 270 | 37 140 | 28 680 |
| 55                  | 87 600  | 79 180  | 64 340  | 51 640 | 41 030 | 31 910 | 24 320 |

### Power input [kW]

| $t_c \setminus t_e$ | 7.5   | 5     | 0     | -5    | -10   | -15   | -20   |
|---------------------|-------|-------|-------|-------|-------|-------|-------|
| 30                  | 23.49 | 24.02 | 24.68 | 24.79 | 24.60 | 24.07 | 23.37 |
| 40                  | 32.46 | 32.41 | 32.03 | 31.25 | 30.33 | 29.20 | 28.11 |
| 50                  | 41.39 | 40.77 | 39.29 | 37.46 | 35.61 | 33.61 | 31.85 |
| 55                  | 46.92 | 45.95 | 43.87 | 41.53 | 39.21 | 36.82 | 34.71 |

### Current [A]

| $t_c \setminus t_e$ | 7.5   | 5     | 0     | -5    | -10   | -15   | -20   |
|---------------------|-------|-------|-------|-------|-------|-------|-------|
| 30                  | 36.50 | 37.30 | 38.30 | 38.50 | 38.20 | 37.40 | 36.30 |
| 40                  | 51.10 | 51.10 | 50.40 | 49.00 | 47.50 | 45.60 | 43.80 |
| 50                  | 64.60 | 63.70 | 61.60 | 59.00 | 56.20 | 53.20 | 50.10 |
| 55                  | 72.80 | 71.40 | 68.30 | 64.80 | 61.50 | 58.10 | 54.90 |

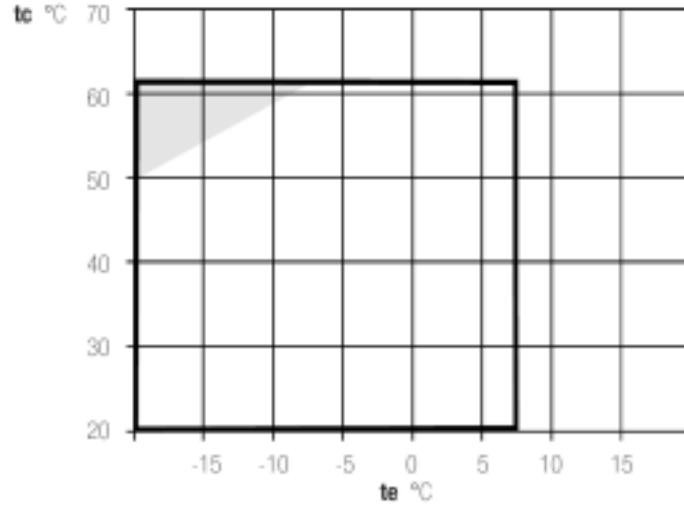
### Mass flow [kg/h]

| $t_c \setminus t_e$ | 7.5   | 5     | 0     | -5    | -10   | -15   | -20   |
|---------------------|-------|-------|-------|-------|-------|-------|-------|
| 30                  | 3 747 | 3 462 | 2 951 | 2 501 | 2 114 | 1 767 | 1 465 |
| 40                  | 3 619 | 3 339 | 2 836 | 2 392 | 2 011 | 1 668 | 1 371 |
| 50                  | 3 449 | 3 169 | 2 667 | 2 223 | 1 841 | 1 498 | 1 200 |
| 55                  | 3 404 | 3 124 | 2 622 | 2 178 | 1 795 | 1 451 | 1 153 |

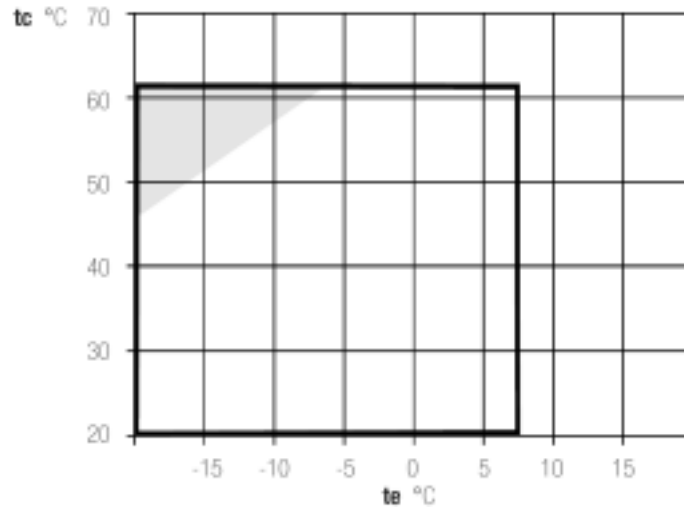
Operating conditions: suction gas overheating 10K, 0K subcooling

## Application limits

### Full load operation



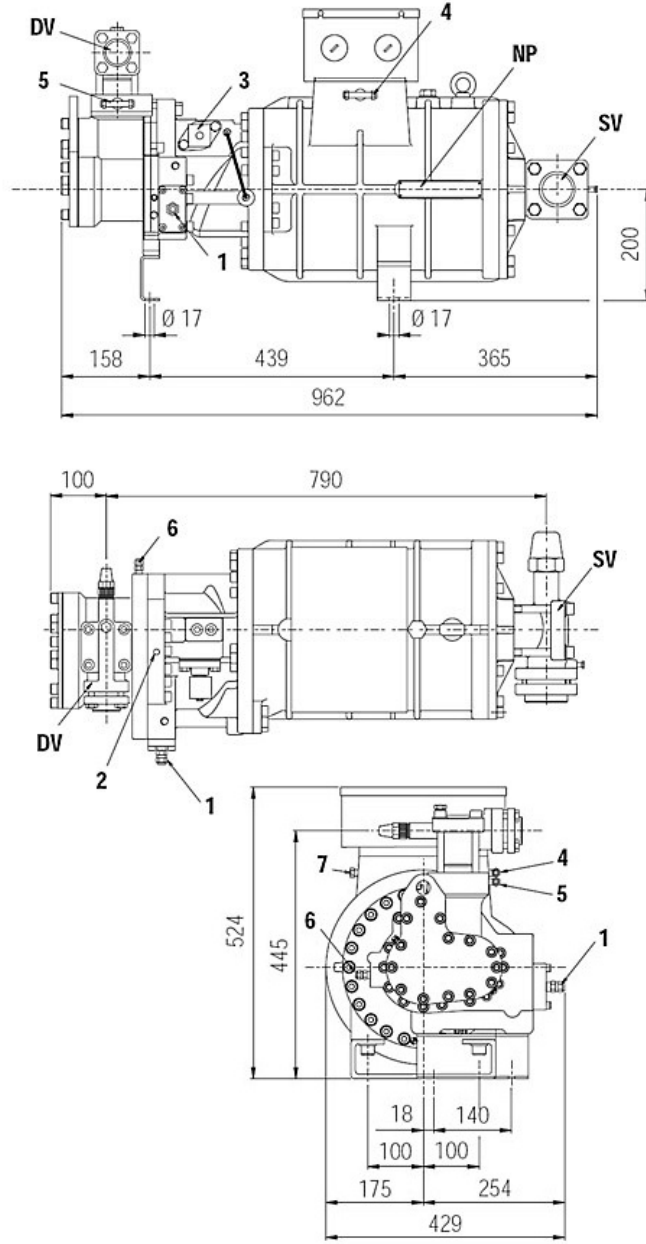
### Capacity control



- With oil cooler
- With liquid injection and oil cooler

$t_c$  - Condensing temperature [°C]

$t_e$  - Evaporating temperature [°C]



- |     |                                  |     |                                   |
|-----|----------------------------------|-----|-----------------------------------|
| 1:  | connection of oil return valve   | 2:  | max. discharge temperature sensor |
| 3:  | capacity control valve           | 4:  | low pressure plug                 |
| 5:  | high pressure plug               | 6:  | liquid injection/economizer conn. |
| 7:  | plug for low pressure connection | 8:  | plug for high pressure connection |
| DV: | discharge valve                  | NP: | name plate                        |
| SV: | suction valve                    |     |                                   |

